

SABIC® PP CX02-81

PP HIGH CRYSTALLINITY

DESCRIPTION

SABIC[®] PP CX02-81 is a high crystalline copolymer. It offers high stiffness in perfect balance with high thermal dimensional stability, impact resistance and flow. This material has excellent aesthetic properties as well and is typically used for automotive interior applications. It is the obvious alternative to conventional talc-filled copolymers, offering considerable weight saving advantage.

 $\mathsf{SABIC}^{\circledR}$ PP CX02-81 is a designated automotive grade.

IMDS ID: 80775790

TYPICAL PROPERTY VALUES

Revision 20181012

| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|--|----------------|--------|--------------|
| POLYMER PROPERTIES | | | |
| Melt Flow Rate | | | |
| at 230 °C and 2.16 kg | 15 | dg/min | ISO 1133 |
| Density | 905 | kg/m³ | ISO 1183 |
| Mould shrinkage | | | |
| 24 hours after injection moulding ⁽¹⁾ | 1.6 | % | SABIC method |
| FORMULATION | | | |
| UV stabilized | | - | - |
| Anti static agent | | - | - |
| Nucleating agent | \checkmark | - | • |
| MECHANICAL PROPERTIES | | | |
| Tensile test | | | |
| stress at yield ⁽²⁾ | 27 | MPa | ISO 527-2 1A |
| strain at yield | 4 | % | ISO 527-2 1A |
| tensile modulus ⁽³⁾ | 1550 | MPa | ISO 527-2 1A |
| Izod impact notched | | | |
| at 23 °C | 11 | kJ/m² | ISO 180/1A |
| at 0 °C | 7 | kJ/m² | ISO 180/1A |
| at -20 °C | 6 | kJ/m² | ISO 180/1A |
| Charpy Impact Strength Notched | | | |
| at 23 °C | 12.5 | kJ/m² | ISO 179/1eA |
| at 0 °C | 8 | kJ/m² | ISO 179/1eA |
| Hardness Shore D | 65 | - | ISO 868 |
| THERMAL PROPERTIES | | | |
| Vicat Softening Temperature ⁽⁴⁾ | | | |
| at 10 N (VST/A) | 151 | °C | ISO 306 |
| at 50 N (VST/B) | 80 | °C | ISO 306 |



- (1) All measurements on injection molded samples.
- (2) Speed of testing: 50 mm/min
- (3) Speed of testing: 1 mm/min
- (4) Temperature rate: 120°C/h

QUALITY

SABIC Europe is fully certified in accordance with the internationally accepted quality standard ISO9001.

STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

DISCLAIMER

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