

# NORYL<sup>TM</sup> RESIN ENV105

REGION EUROPE

## DESCRIPTION

NORYL ENV105 is an impact modified extrusion grade with a Vicat B/120 of 115C according ISO 306.

## TYPICAL PROPERTY VALUES

Revision 20181012

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL</b>			
Tensile Stress, yield, 50 mm/min	50	MPa	ISO 527
Tensile Stress, break, 50 mm/min	40	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	4	%	ISO 527
Tensile Strain, break, 50 mm/min	10	%	ISO 527
Tensile Modulus, 1 mm/min	2000	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	60	MPa	ISO 178
Flexural Modulus, 2 mm/min	1700	MPa	ISO 178
Hardness, H358/30	90	MPa	ISO 2039-1
<b>IMPACT</b>			
Izod Impact, notched 80*10*4 +23°C	25	kJ/m <sup>2</sup>	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	20	kJ/m <sup>2</sup>	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	30	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	20	kJ/m <sup>2</sup>	ISO 179/1eA
<b>THERMAL</b>			
Thermal Conductivity	0.23	W/m·°C	ISO 8302
CTE, 23°C to 80°C, flow	8.E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	1.E-04	1/°C	ISO 11359-2
Ball Pressure Test, 75°C +/- 2°C	PASSES	-	IEC 60695-10-2
Ball Pressure Test, approximate maximum	105	°C	IEC 60695-10-2
Vicat Softening Temp, Rate A/50	110	°C	ISO 306
Vicat Softening Temp, Rate B/50	110	°C	ISO 306
Vicat Softening Temp, Rate B/120	115	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	110	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	80	°C	ISO 75/Ae
Relative Temp Index, Elec	65	°C	UL 746B
Relative Temp Index, Mech w/impact	65	°C	UL 746B
Relative Temp Index, Mech w/o impact	65	°C	UL 746B
<b>PHYSICAL</b>			
Mold Shrinkage on Tensile Bar, flow	0.5 – 0.7	%	SABIC method
Density	1.1	g/cm <sup>3</sup>	ISO 1183
Water Absorption, (23°C/sat)	0.15	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.06	%	ISO 62
Melt Volume Rate, MVR at 280°C/5.0 kg	7	cm <sup>3</sup> /10 min	ISO 1133
<b>ELECTRICAL</b>			

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Volume Resistivity	1.E+15	Ohm-cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ohm	IEC 60093
Dielectric Strength, in oil, 0.8 mm	33	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 1.6 mm	26	kV/mm	IEC 60243-1
Dielectric Strength, in oil, 3.2 mm	16	kV/mm	IEC 60243-1
Relative Permittivity, 1 MHz	2.7	-	IEC 60250
Dissipation Factor, 50/60 Hz	0.01	-	IEC 60250
Dissipation Factor, 1 MHz	0.003	-	IEC 60250
Relative Permittivity, 50/60 Hz	2.8	-	IEC 60250
<b>FLAME CHARACTERISTICS</b>			
UL Recognized, 94V-1 Flame Class Rating	1.5	mm	UL 94
M1 Flame Class Rating	1	mm	NF P 92501
M2 Flame Class Rating	2	mm	NF P 92501
Glow Wire Flammability Index 960°C, passes at	1	mm	IEC 60695-2-12
Oxygen Index (LOI)	32	%	ISO 4589
<b>PROFILE EXTRUSION</b>			
Drying Temperature	80 – 90	°C	
Drying Time	2 – 3	hrs	
Melt Temperature	240 – 260	°C	
Barrel - Zone 1 Temperature	220 – 240	°C	
Barrel - Zone 2 Temperature	230 – 250	°C	
Barrel - Zone 3 Temperature	240 – 260	°C	
Barrel - Zone 4 Temperature	240 – 260	°C	
Hopper Temperature	40 – 60	°C	
Adapter Temperature	240 – 260	°C	
Die Temperature	240 – 260	°C	
Calibrator Temperature	50 – 70	°C	

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