

LEXANT™ COPOLYMER 4701R

REGION ASIA

DESCRIPTION

High heat resistant polyphthlate carbonate, provides DTUL of 300F at 264 psi.

TYPICAL PROPERTY VALUES

Revision 20180905

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	65	MPa	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	77	MPa	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	78	%	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	97	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	2330	MPa	ASTM D 790
Hardness, Rockwell M	92	-	ASTM D 785
Hardness, Rockwell R	127	-	ASTM D 785
IMPACT			
Izod Impact, unnotched, 23°C	3204	J/m	ASTM D 4812
Izod Impact, notched, 23°C	373	J/m	ASTM D 256
Tensile Impact, Type S	577	kJ/m ²	ASTM D 1822
Falling Dart Impact (D 3029), 23°C	149	J	ASTM D 3029
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	148	°C	ASTM D 648
CTE, -40°C to 95°C, flow	8.1E-05	1/°C	ASTM E 831
Specific Heat	1.26	J/g·°C	ASTM C 351
Thermal Conductivity	0.21	W/m·°C	ASTM C 177
Relative Temp Index, Elec	130	°C	UL 746B
Relative Temp Index, Mech w/impact	130	°C	UL 746B
Relative Temp Index, Mech w/o impact	130	°C	UL 746B
PHYSICAL			
Specific Gravity	1.2	-	ASTM D 792
Specific Volume	0.83	cm ³ /g	ASTM D 792
Density	1.19	g/cm ³	ASTM D 792
Water Absorption, 24 hours	0.19	%	ASTM D 570
Mold Shrinkage, flow, 3.2 mm	0.8 – 1	%	SABIC method
Melt Flow Rate, 300°C/1.2 kgf	2	g/10 min	ASTM D 1238
OPTICAL			
Light Transmission, 2.54 mm	85	%	ASTM D 1003
Haze, 2.54 mm	1	%	ASTM D 1003
Refractive Index	1.6	-	ASTM D542
ELECTRICAL			
Volume Resistivity	>2.5E+17	Ohm-cm	ASTM D 257
Dielectric Strength, in air, 3.2 mm	20	kV/mm	ASTM D 149
Relative Permittivity, 50/60 Hz	3.27	-	ASTM D 150

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Relative Permittivity, 1 MHz	3.1	-	ASTM D 150
Dissipation Factor, 50/60 Hz	0.0016	-	ASTM D 150
Dissipation Factor, 100 Hz	0.026	-	ASTM D 150
Arc Resistance, Tungsten {PLC}	6	PLC Code	ASTM D 495
Hot Wire Ignition {PLC}	2	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	3	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	3	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	3 – 4	hrs	
Drying Time (Cumulative)	48	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	350 – 370	°C	
Nozzle Temperature	345 – 365	°C	
Front - Zone 3 Temperature	350 – 370	°C	
Middle - Zone 2 Temperature	340 – 360	°C	
Rear - Zone 1 Temperature	325 – 350	°C	
Mold Temperature	80 – 115	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 70	rpm	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.076	mm	

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