

# HAPSOFT™ S3615

PP SHORT GLASS FIBER REINFORCED

## DESCRIPTION

HAPSOFT™ PPcompound (PPc) S3615 is a 15% short glass fiber reinforced polypropylene copolymer compound for injection moulding applications. The compound is UV stabilized and the glass fibers are chemically coupled to the PP matrix. This compound combines a matt surface, good sound dampening and excellent scratch resistance with soft-touch haptics and is especially designed to ensure the aesthetic quality of visible and touchable automotive interior applications.

HAPSOFT™ PPc S3615 is a designated automotive grade.

IMDS ID: 678406405

## TYPICAL PROPERTY VALUES

Revision 20241108

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 230 °C and 2.16 kg	8	dg/min	ISO 1133
<b>Density <sup>(1)</sup></b>	990	kg/m³	ISO 1183
<b>Filler content</b>	15	%	SABIC method
<b>Mould shrinkage <sup>(2)</sup></b>			
24 hours after injection moulding	0.45	%	SABIC method
<b>MECHANICAL PROPERTIES <sup>(1)</sup></b>			
<b>Tensile</b>			
Tensile modulus	2400	MPa	ISO 527/1A
stress at yield	40	MPa	ISO 527/1A
stress at break	40	MPa	ISO 527/1A
strain at break	7	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	2500	MPa	ISO 178/1A
<b>Izod impact notched <sup>(3)</sup></b>			
at 23 °C	35	kJ/m²	ISO 180/1A
at 0 °C	25	kJ/m²	ISO 180/1A
at -20 °C	20	kJ/m²	ISO 180/1A
<b>THERMAL PROPERTIES <sup>(1)</sup></b>			
<b>Heat deflection temperature</b>			
at 1.80 MPa (HDT/A)	110	°C	ISO 75
at 0.45 MPa (HDT/B)	150	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C	50	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break



## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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