

NORYL™ RESIN PX2956

REGION ASIA

DESCRIPTION

PPE+PS GF+Mineral Filler total 35% FR V-0

TYPICAL PROPERTY VALUES

Revision 20180905

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield	126	MPa	SABIC - Japan Method
Tensile Strain, break	4 – 6	%	SABIC - Japan Method
Flexural Stress	154	MPa	ASTM D 790
Flexural Modulus	8430	MPa	ASTM D 790
IMPACT			
Izod Impact, notched, 23°C	78	J/m	ASTM D 256
THERMAL			
HDT, 1.82 MPa, 6.4 mm, unannealed	125	°C	ASTM D 648
CTE, -30°C to 30°C	0.000022 – 0.000034	1/°C	TMA
PHYSICAL			
Specific Gravity	1.37	-	ASTM D 792
Water Absorption, 24 hours	0.06	%	ASTM D 570
Mold Shrinkage, flow, 3.2 mm	0.2 – 0.3	%	SABIC method
Melt Flow Rate, 300°C/5.0 kgf	15.5	g/10 min	ASTM D 1238

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