

# LNPT<sup>™</sup> ELCRIN<sup>™</sup> WF006JiQ

## DESCRIPTION

LNP ELCRIN WF006JiQ compound is based on Polybutylene terephthalate (PBT) resin utilizing ELCRIN iQ upcycling technology containing minimum 37% Post-Consumer Recycling (PCR) weight content and 30% glass fiber. Added features of this grade include: Biocompatible (ISO10993), Low Extractables, Healthcare, Excellent Strength, Stiffness and Dimensional Stability.

### GENERAL INFORMATION

<b>Features</b>	Chemical Resistance, Sustainable (Advanced Recycling), Biocompatibility-ISO10993, Food contact, Healthcare/Formula lock, Dimensional stability, High stiffness/Strength, No PFAS intentionally added
<b>Fillers</b>	Glass Fiber
<b>Polymer Types</b>	Polybutylene Terephthalate (PBT)
<b>Processing Techniques</b>	Injection Molding

### INDUSTRY

Building and Construction  
Consumer  
Healthcare  
Packaging

### SUB INDUSTRY

Water Management  
Home Appliances  
Pharmaceutical Packaging and Drug Delivery, Surgical devices, General Healthcare, Patient Testing  
Industrial Packaging, Food & Beverage

## TYPICAL PROPERTY VALUES

Revision 20230704

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>MECHANICAL <sup>(1)</sup></b>			
Tensile Stress, yld, Type I, 5 mm/min	114	MPa	ASTM D638
Tensile Stress, brk, Type I, 5 mm/min	114	MPa	ASTM D638
Tensile Strain, yld, Type I, 5 mm/min	2.2	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	2.2	%	ASTM D638
Tensile Modulus, 5 mm/min	11800	MPa	ASTM D638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	210	MPa	ASTM D790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	189	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	9100	MPa	ASTM D790
Tensile Stress, yield, 5 mm/min	139	MPa	ISO 527
Tensile Stress, break, 5 mm/min	139	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1.6	%	ISO 527
Tensile Strain, break, 5 mm/min	1.6	%	ISO 527
Tensile Modulus, 1 mm/min	10700	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	210	MPa	ISO 178
Flexural Modulus, 2 mm/min	9100	MPa	ISO 178
<b>IMPACT <sup>(1)</sup></b>			
Izod Impact, unnotched, 23°C	770	J/m	ASTM D4812
Izod Impact, notched, 23°C	82	J/m	ASTM D256
Izod Impact, notched, -30°C	83	J/m	ASTM D256
Instrumented Dart Impact Total Energy, 23°C	7	J	ASTM D3763

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Izod Impact, notched 80*10*4 +23°C	8	kJ/m <sup>2</sup>	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	8	kJ/m <sup>2</sup>	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	14	kJ/m <sup>2</sup>	ISO 179/1eA
<b>THERMAL <sup>(1)</sup></b>			
HDT, 1.8 MPa, 3.2mm, unannealed	203	°C	ASTM D648
HDT, 1.82 MPa, 6.4 mm, unannealed	207	°C	ASTM D648
CTE, -40°C to 40°C, flow	2.5E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, xflow	8.9E-05	1/°C	ASTM E831
CTE, -40°C to 40°C, flow	2.5E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	8.9E-05	1/°C	ISO 11359-2
Ball Pressure Test, approximate maximum	200	°C	IEC 60695-10-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	217	°C	ISO 75/Bf
Relative Temp Index, Elec <sup>(2)</sup>	140	°C	UL 746B
Relative Temp Index, Mech w/impact <sup>(2)</sup>	140	°C	UL 746B
Relative Temp Index, Mech w/o impact <sup>(2)</sup>	140	°C	UL 746B
<b>PHYSICAL <sup>(1)</sup></b>			
Specific Gravity	1.54	-	ASTM D792
Water Absorption, (23°C/24hrs)	0.1	%	ASTM D570
Mold Shrinkage, flow, 3.2 mm <sup>(3)</sup>	0.5 – 0.7	%	SABIC method
Mold Shrinkage, xflow, 3.2 mm <sup>(3)</sup>	0.8 – 1	%	SABIC method
Melt Flow Rate, 250°C/5.0 kgf	52	g/10 min	ASTM D1238
Density	1.54	g/cm <sup>3</sup>	ISO 1183
Water Absorption, (23°C/saturated)	0.09	%	ISO 62-1
Moisture Absorption (23°C / 50% RH)	0.1	%	ISO 62
Melt Volume Rate, MVR at 250°C/5.0 kg	38	cm <sup>3</sup> /10 min	ISO 1133
<b>ELECTRICAL <sup>(2)</sup></b>			
Volume Resistivity	>1E15	Ω.cm	ASTM D257
Dielectric Strength, in air, 3.2 mm	23	kV/mm	ASTM D149
Hot-Wire Ignition (HWI), PLC 2	1.5	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	0.45	mm	UL 746A
Comparative Tracking Index (UL) {PLC}	1	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	2	PLC Code	UL 746A
<b>FLAME CHARACTERISTICS <sup>(2)</sup></b>			
UL Yellow Card Link	<a href="#">E45329-104561350</a>	-	-
UL Recognized, 94HB Flame Class Rating	≥0.84	mm	UL 94
<b>INJECTION MOLDING <sup>(4)</sup></b>			
Drying Temperature	120	°C	
Drying Time	3 – 4	Hrs	
Drying Time (Cumulative)	12	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	250 – 265	°C	
Nozzle Temperature	245 – 265	°C	
Front - Zone 3 Temperature	250 – 265	°C	
Middle - Zone 2 Temperature	245 – 260	°C	
Rear - Zone 1 Temperature	240 – 255	°C	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Mold Temperature	65 – 90	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	50 – 80	rpm	
Shot to Cylinder Size	40 – 80	%	
Vent Depth	0.025 – 0.038	mm	

- (1) The information stated on Technical Datasheets should be used as indicative only for material selection purposes and not be utilized as specification or used for part or tool design.
- (2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.
- (3) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
- (4) Injection Molding parameters are only mentioned as general guidelines. These may not apply or may need adjustment in specific situations such as low shot sizes, large part molding, thin wall molding and gas-assist molding.

## MORE INFORMATION

For curve data and CAE cards, please visit and register at <https://materialfinder.sabic-specialties.com>

## ADDITIONAL PRODUCT NOTES

No PFAS intentionally added: The grade listed in this document does not contain PFAS intentionally added during Seller's manufacturing process and is not expected to contain unintentional PFAS impurities. Each user is responsible for evaluating the presence of unintentional PFAS impurities.

## DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NON-INFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.